

made to create **BERNINA**

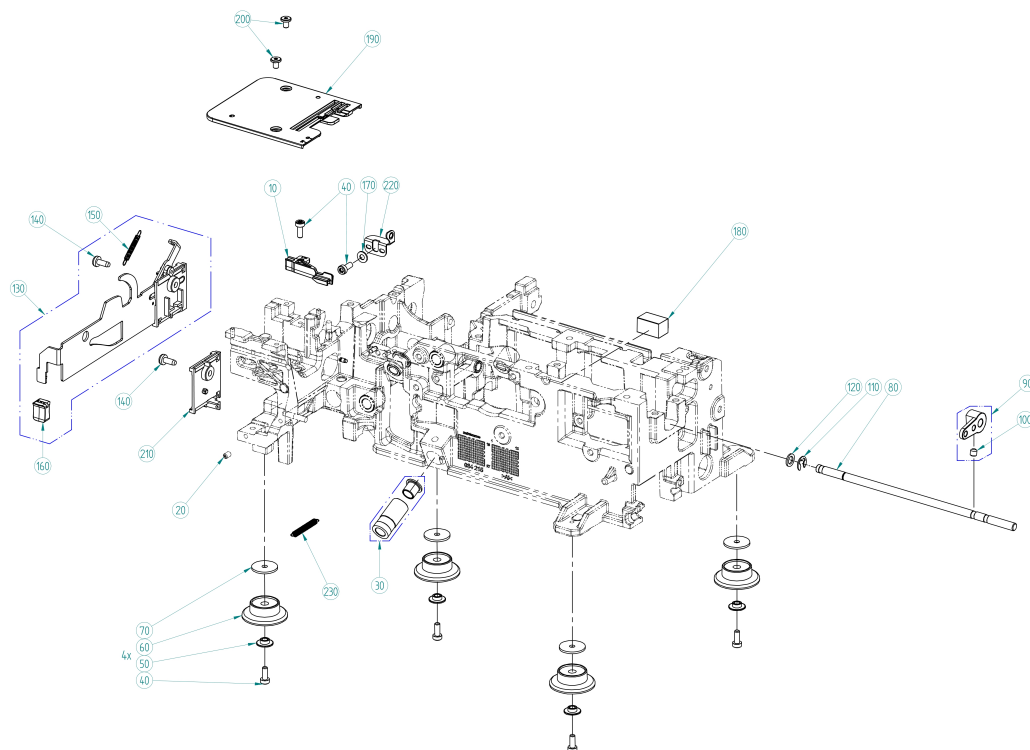


Spare Parts

L 850

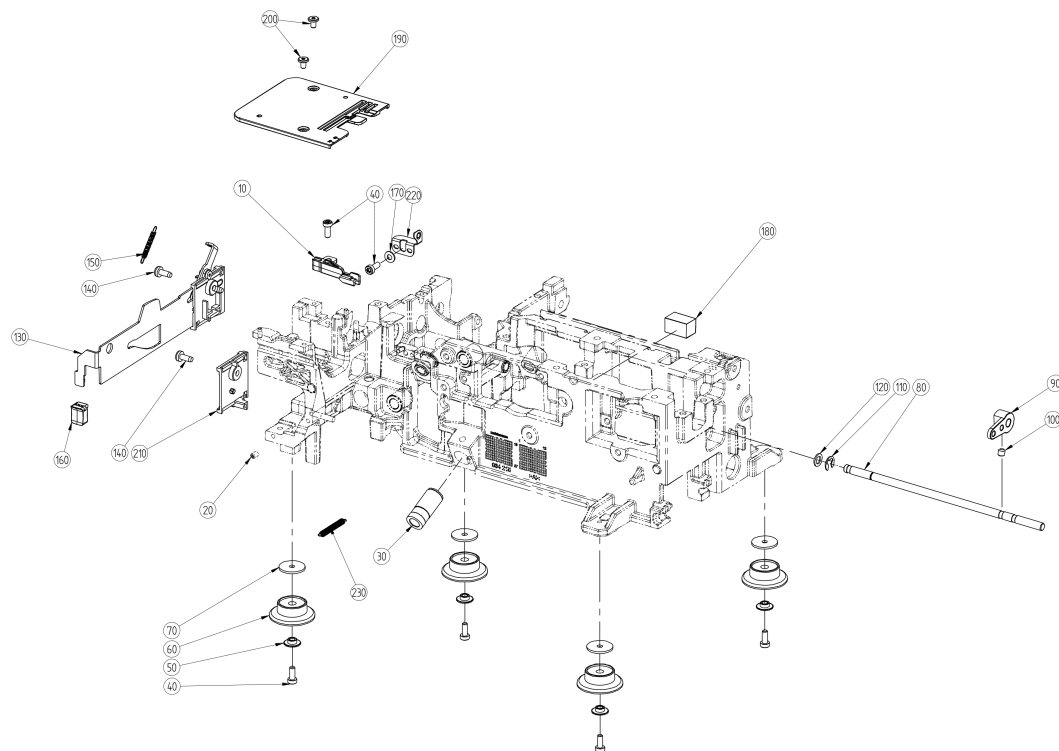
L 850

Chassis after 61/07 - Info Nr. 100672



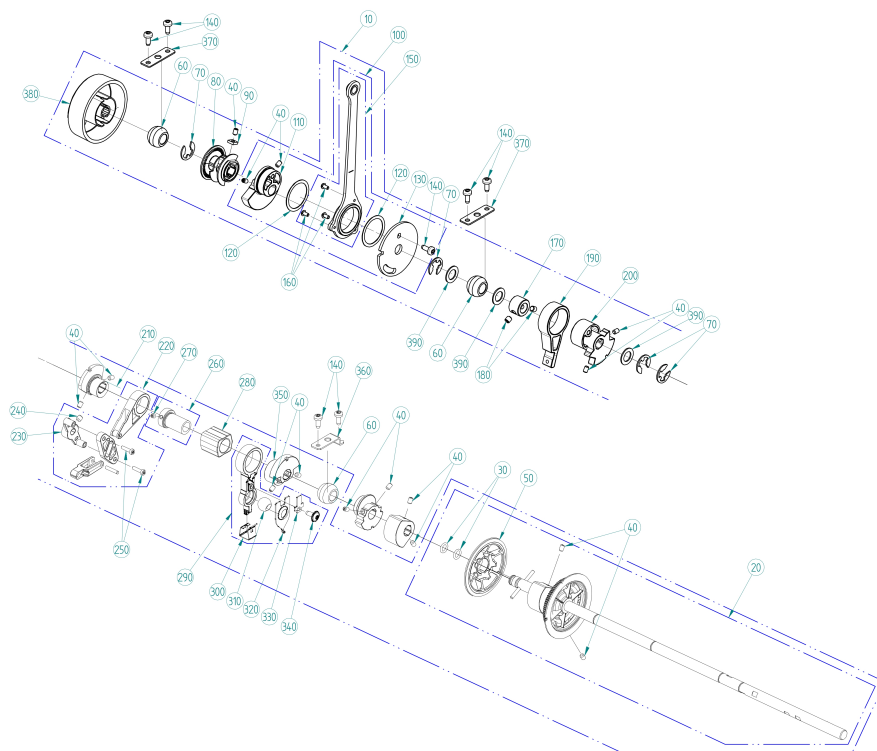
Pos	Item number	Description
10	1049715200	Needle Protection L850
20	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
30	0361765000	Bushing
40	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
50	0359885000	Spacer Sleeve
60	0351425100	Rubber Foot
70	22954423++	Flat Washers
80	0358395000	Axle
90	0340687000	Arm Cpl
100	0078685072	Hexalobular Socket Set Screws M5x0,5x5
110	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
120	23001213++	Flat Washer d6.2xD10xs1
130	0352037100	Coupling Plate Pre-assembled
140	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
150	0348965100	Tension Spring
160	0347335000	Cap
170	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
180	0338255000	Emc - Shielding Gasket Conductive
190	0346617100	stitch-plate-OL-cpl
190	0346617200	Stitch Plate OL cpl
200	0329445000	Screw
210	0362835000	Guide
220	0340445000	Guide Plate
230	0346705000	Spring

L 850



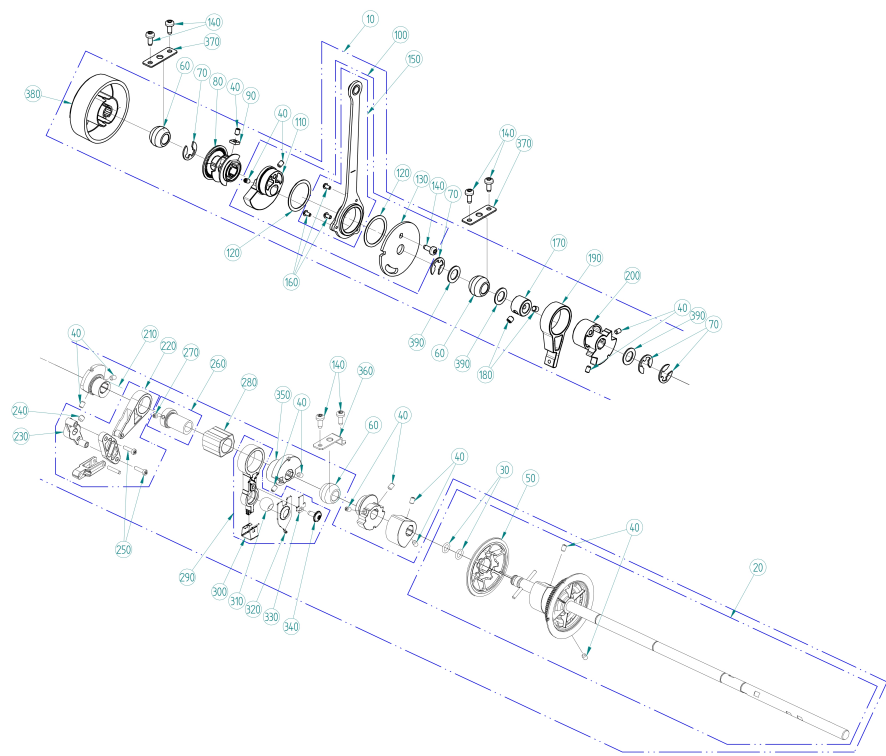
Chassis

Pos	Item number	Description
10	1044075000	needle protection
20	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
40	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
50	0359885000	Spacer Sleeve
60	0351425100	Rubber Foot
70	22954423	Flat-washers
80	0358395000	Axle
90	0340687000	Arm Cpl
100	0078685072	Hexalobular Socket Set Screws M5x0,5x5
110	1075625006	Circlip 5x11,3x0,7 Black Oxide Finish
120	23001213	flat-washer
130	0352037000	coupling plate pre-assembled
140	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
150	0348965100	Tension Spring
160	0347335000	Cap
170	22955113	flat-washer
180	0338255000	Emc - Shielding Gasket Conductive
190	0346617100	stitch plate OL cpl
190	0346617200	Stitch Plate OL cpl
200	0329445000	Screw
210	0362835000	Guide
220	0340445000	Guide Plate
230	0346705000	Spring



Lower Shaft

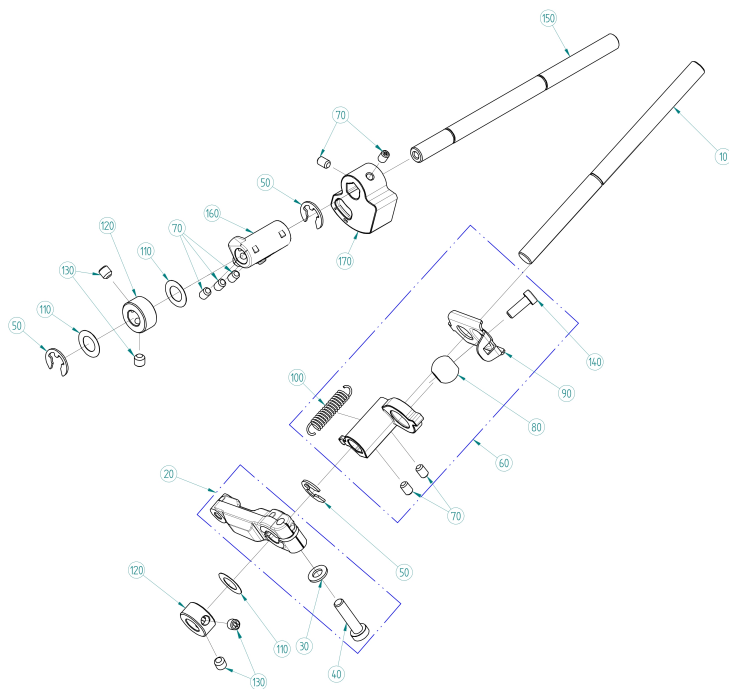
Pos	Item number	Description
10	0356757000	Main Shaft Pre-assembled
20	0340727000	Main Shaft Cpl
30	0030735004	O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60 A+P Ref.Nr. OR 106
40	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
50	1039405100	Thrust Washer
60	0078235002	Bearing 10
70	0079665011	Circlip For Shafts As 9.0, Benzing
80	0340737000	Synchronization Disc Cpl
90	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
100	0356377100	Excentric Preasm
110	0340747001	Excentric Spare Part
120	0078955091	Synthetic Washer
130	0340755100	Locking Disc
140	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
150	0341737000	Connecting Rod Cpl
160	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
170	0077817000	Adjusting Ring Cpl.
180	0078685052	Hexalobular Socket Set Screws M5x5
190	0340905100	Connecting Rod
200	0340767000	Exzentric Cpl
210	0340477000	Push Excentric Cpl
220	0340377000	SI Connecting Cpl
230	0363567000	Guidance Cpl
240	0078685072	Hexalobular Socket Set Screws M5x0,5x5
250	0077525034	Head Cap Screw Torx M3x12 ISO 14580 - BN4850 Art-No. 1145959
260	0340467000	Lift Excentric Cpl
270	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207



Lower Shaft

Pos	Item number	Description
280	0340455000	Lift Bush
290	0340967000	Rod Cpl
300	0359125000	Clamp
310	0350775000	Jointball
320	0352425100	Holdingplate
330	1035425000	Washer
340	0078885043	Button Head Screw Torx Dt M4x10
350	0340797000	Excentric Cpl
360	0347185200	Clamping Plate
370	0347175000	Clamping Plate
380	0343955201	Hand Wheel
390	0078955071	Synthetic Washer 10,3 x 17 x 1

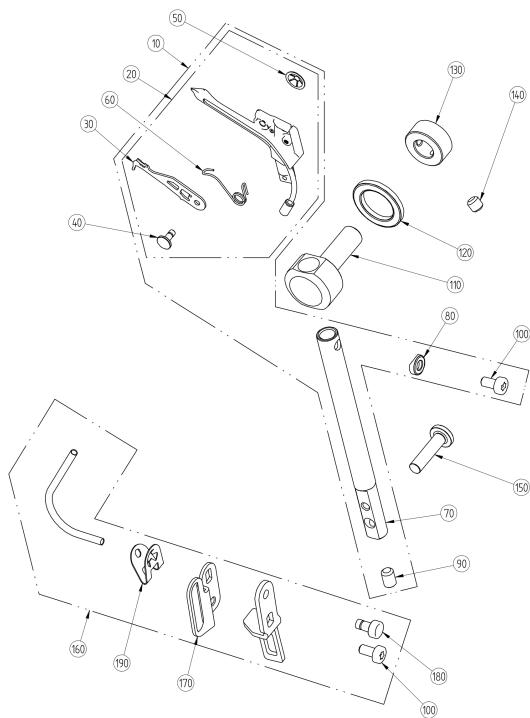
L 850



Looper Drive

Pos	Item number	Description
10	0340915000	Shaft
20	0340877000	Lever Cpl
30	22956813++	Flat Washer M5 ISO 7089 - BN715 Art-No. 1729268
40	0077525056	Head Cap Screw Torx M5x20 ISO 14580 - BN4850 Art-No. 1146084
50	23502353++	Circlips For Shafts d1 7 DIN6799 - BN809 Art-No.1284681
60	0340887000	Lever Cpl
70	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
80	0350775000	Jointball
90	0349285000	Holding Plate
100	0356945000	Spring
110	0312675017	Shim Ring d8xD14x0.2 BN1976
120	0077817006	Adjusting Ring Cpl.
130	0078685092	Hexalobular Socket Set Screws
140	0077525044	Head Cap Screw Torx M4x12 ISO 14580 - BN4850 Art-No. 1146009
150	0340955000	Shaft
160	0340977000	Lever Cpl
170	0356927000	Balancing Weight Cpl

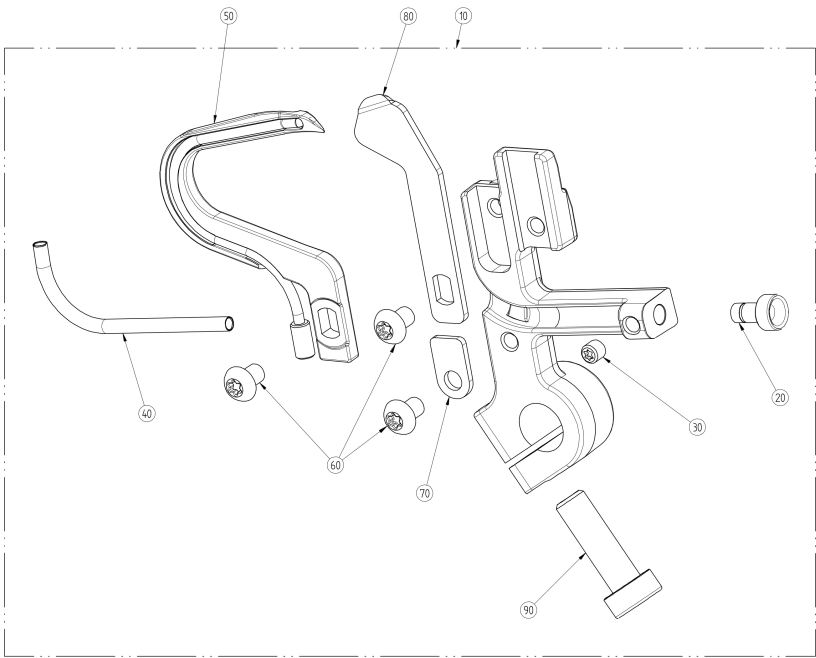
L 850



Upper Looper

Pos	Item number	Description
10	0339867000	upper looper preasm
20	0343407000	upper looper preasm
30	0339935000	Upper looper converter
30	1059305000	Upper Looper Converter
40	0351435000	bolt
50	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811
60	0340025000	torsion spring
70	0339885000	axle upper looper
80	0350455000	washer
90	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
100	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
110	0340895000	bolt
120	0356875000	thrust washer
130	0077817007	Adjusting ring cpl.
140	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
150	0347735000	bolt
160	0339927000	thread guide cpl
170	0353785000	thread redirection
180	0339835000	Coupling Adapter
190	0339915000	pipe locking device

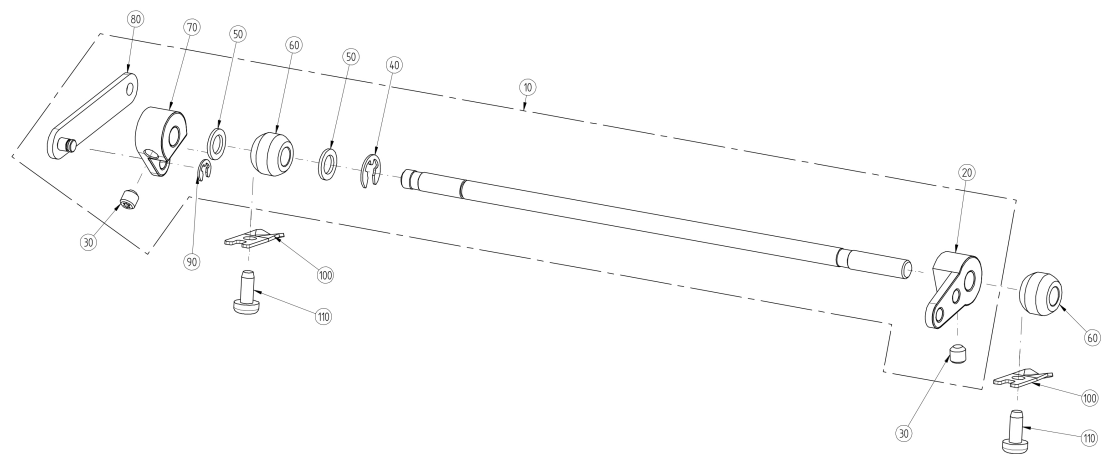
L 850



Lower Looper

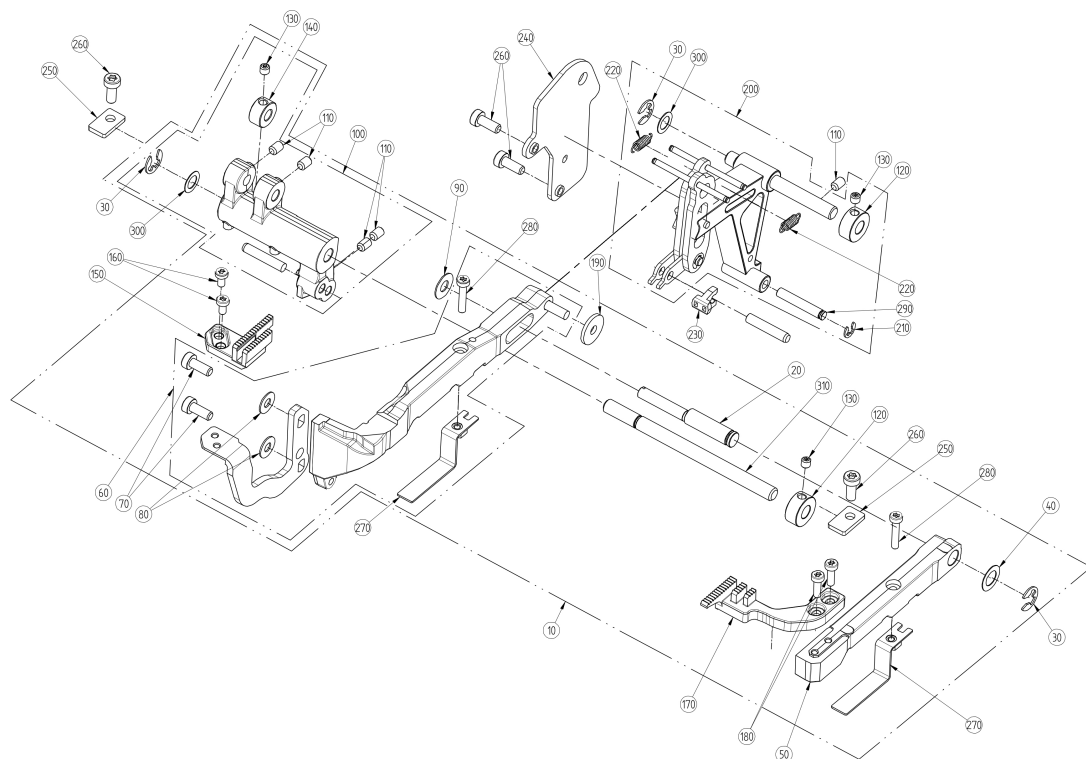
Pos	Item number	Description
10	0339977000	lower looper preasm
20	0339835000	Coupling Adapter
30	0078665030	Hexalobular Socket Set Screws M3x3 ISO 4026 - BN11493 Art-No. 3060199
40	0340005100	downtake pipe lower looper
50	0339967000	lower looper cpl
60	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
70	0339845000	bracket
80	0340015000	needle protection lower looper
90	0077525055	Head Cap Screw Torx

Differential Transport Adjustment



Pos	Item number	Description
10	0340707000	axle cpl
20	0340687000	Arm Cpl
30	0078685072	Hexalobular Socket Set Screws M5x0,5x5
40	23501753	cirelip for shafts
40	1075625006	Circlip 5x11,3x0,7 Black Oxide Finish
50	23001213	flat washer
50	1078555000	Washer 6,2x10x1 Black
60	0078235001	Bearing
70	0366087000	arm cpl
80	0340517200	differential link cpl
90	23501153	Circlips for shafts
90	1075625004	Circlip 3,2x7,3x0,6 Black Oxide Finish
100	0319345200	Clamping clow
110	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

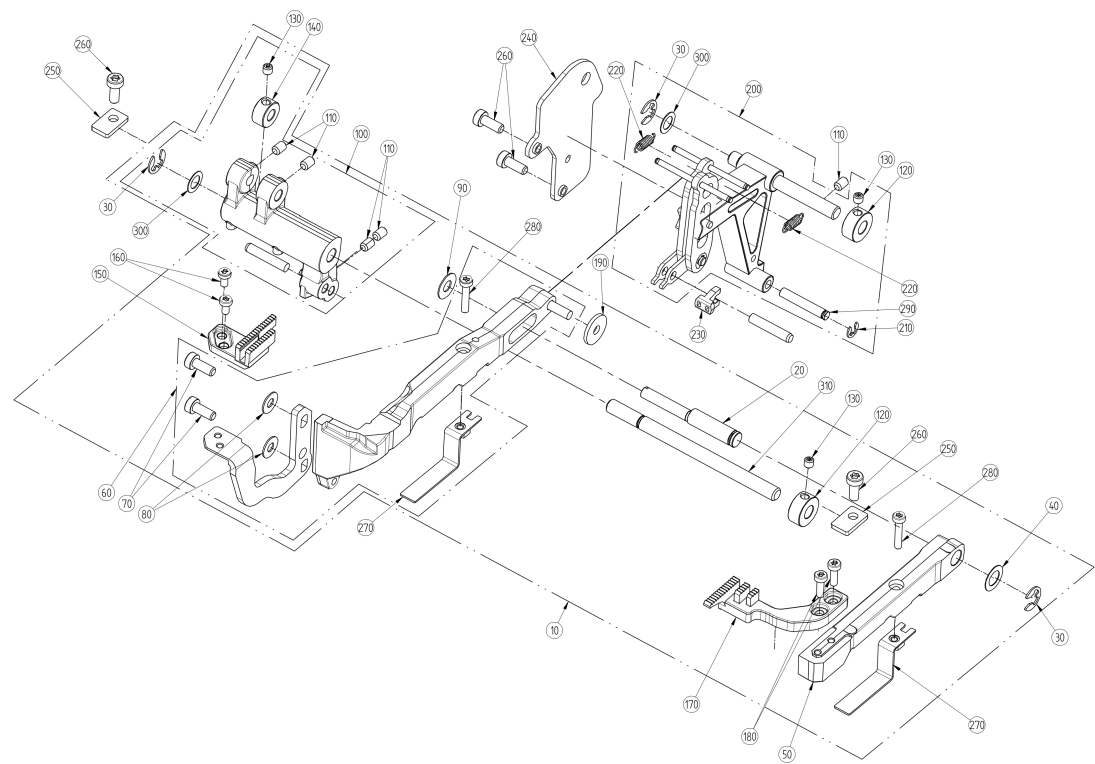
L 850



Transport System

Pos	Item number	Description
10	0351577002	feeding system cpl
20	0340415000	Adjusting Eccentric
30	23501753	circlip for shafts
30	1075625006	Circlip 5x11,3x0,7 Black Oxide Finish
40	22960443	washer
40	1077545000	Washer 7,2x12x0,3
50	0340335000	Driving Rod
60	0340307000	Differential Driving Rod Cpl
70	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
80	22955013	Flat washer
90	22957013	washer
100	0340367000	Pivot Arm Cpl
110	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
120	0077817004	Adjusting Ring Cpl.
130	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
140	0077817008	Adjusting Ring Cpl.
150	0347855000	differential feed dog
160	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art- No. 1145929
170	0347865000	feed dog
180	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
190	22954313	washer
200	0356777000	Differential Adjusting Lever Preassembled
240	23501153	Circlips for shafts
210	1075625004	Circlip 3,2x7,3x0,6 Black Oxide Finish
220	1034855100	Spring
230	0359785000	Locking Clip
240	0340525000	Motor Support
250	0010475200	Plate

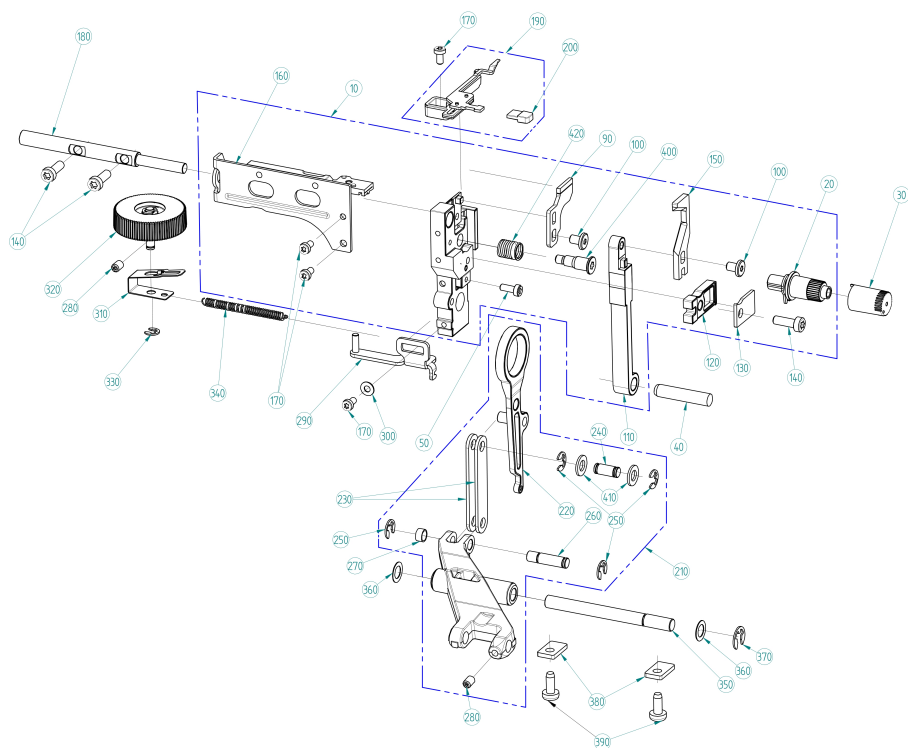
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Transport System

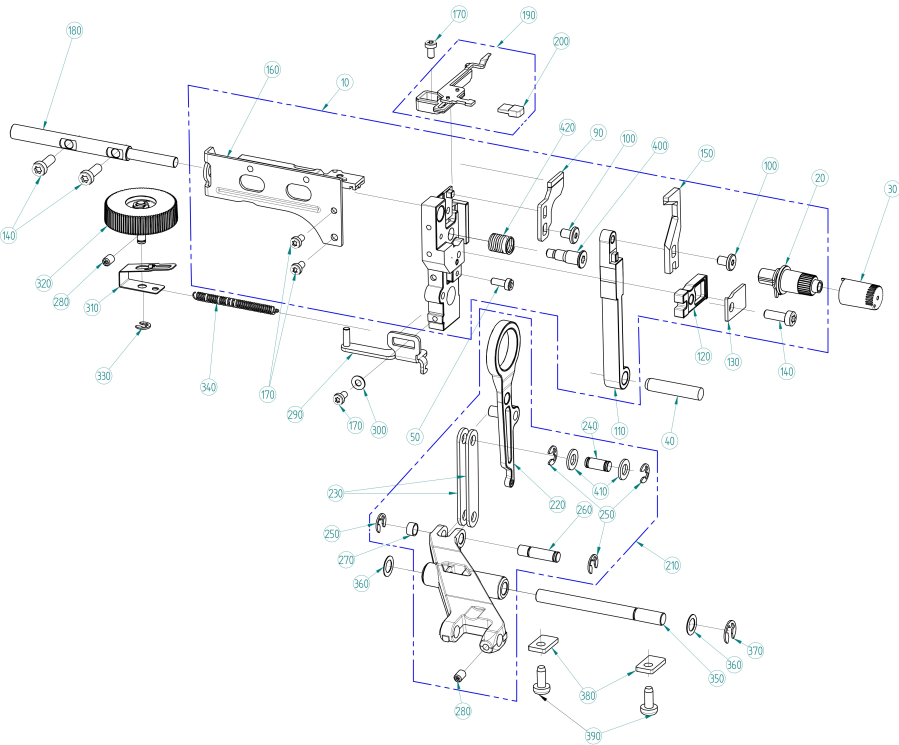
Pos	Item number	Description
260	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
270	0340357000	Spring Clip Cpl
280	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
290	0312875241	Straight Pin With Pass
300	0078955031	Synthetic Washer
310	0312875060	Straight Pin With Pass

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Knife Drive with mtc after 61/07 - Info Nr. 100672

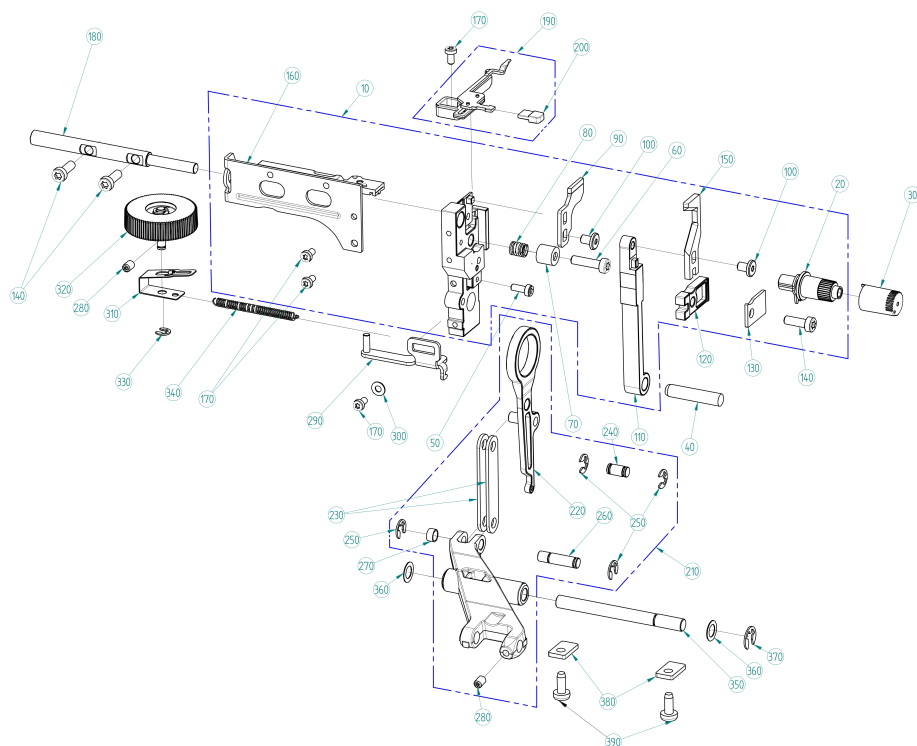
Pos	Item number	Description
10	0362697100	Knife Drive Pre-assembled
20	1035917100	Adjustment Cpl
30	1009815100	Cap
40	0082255051	Parallel Pin Hardened
50	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
90	0341477100	Lower Knife Cpl.
100	0329445000	Screw
110	0341525000	Rod
120	0361897000	Cover Plate Spare Part
130	0362385000	Support Sheet
140	0077525044	Head Cap Screw Torx M4x12 ISO 14580 - BN4850 Art-No. 1146009
150	0341515000	Upper Knife
160	1007567000	Support
170	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
180	0345915100	Shaft
190	0341137100	Stitch Plate Tongue Cpl
200	0341145000	Control Button
210	0341417100	Seesaw Cpl
220	0341507000	Connecting Rod Cpl
230	0351495000	Plate
240	0320055108	Straight Pin With Two Cut-in
250	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
260	0320055009	Straight Pin With Two Cut-in
270	0357305000	Bushing
280	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
290	0345947000	Lever Cpl
300	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
310	0345895100	Snapping Spring



Pos	Item number	Description
320	0341567000	Adjusting Wheel Cpl
330	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
340	0337585100	Tension Spring De=6 L0=30,25 d=0,6
350	0312875061	Straight Pin With Pass
360	0078955031	Synthetic Washer
370	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
380	0010475200	Plate
390	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
400	1055715000	Hex Socket Head Shoulder Bolt
410	22956813++	Flat Washer M5 ISO 7089 - BN715 Art-No. 1729268
420	1058575000	Pressure Spring

L 850

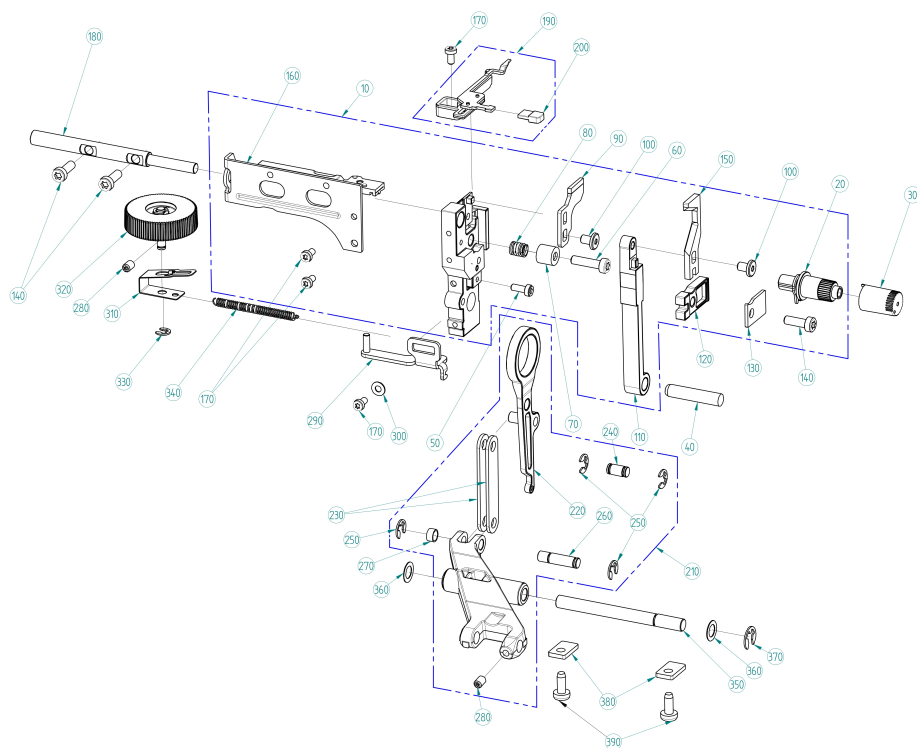
Knife Drive with mtc



Pos	Item number	Description
10	0362697000	Knife Drive Pre-assembled
20	1035917100	Adjustment Cpl
30	1009815100	Cap
40	0082255051	Parallel Pin Hardened
50	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
60	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017
70	1008425000	Bushing
80	1008445000	Spring
90	0341477100	Lower Knife Cpl.
100	0329445000	Screw
110	0341525000	Rod
120	0361895000	Cover-Plate
120	0361897000	Cover Plate Spare Part
130	0362385000	Support Sheet
140	0077525044	Head Cap Screw Torx M4x12 ISO 14580 - BN4850 Art-No. 1146009
150	0341515000	Upper Knife
160	1007567000	Support
170	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
180	0345915100	Shaft
190	0341137100	Stitch Plate Tongue Cpl
200	0341145000	Control Button
210	0341417000	Seesaw Cpl
220	0341507000	Connecting Rod Cpl
230	0351495000	Plate
240	0320055008	Straight Pin With Two Cut-in
250	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
260	0320055009	Straight Pin With Two Cut-in
270	0357305000	Bushing

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Knife Drive with mtc

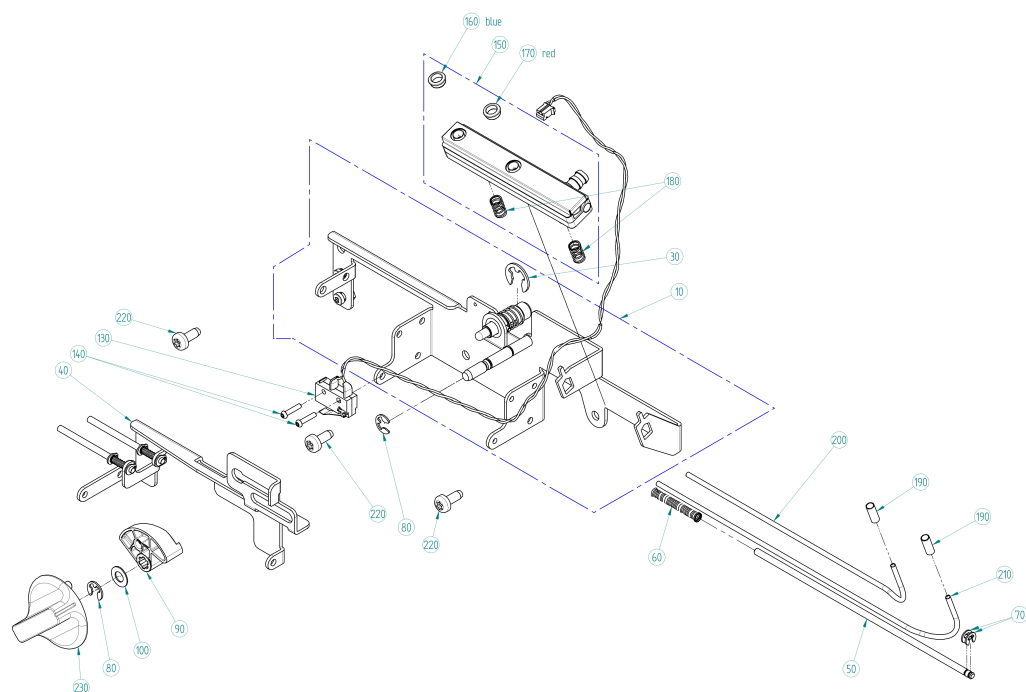


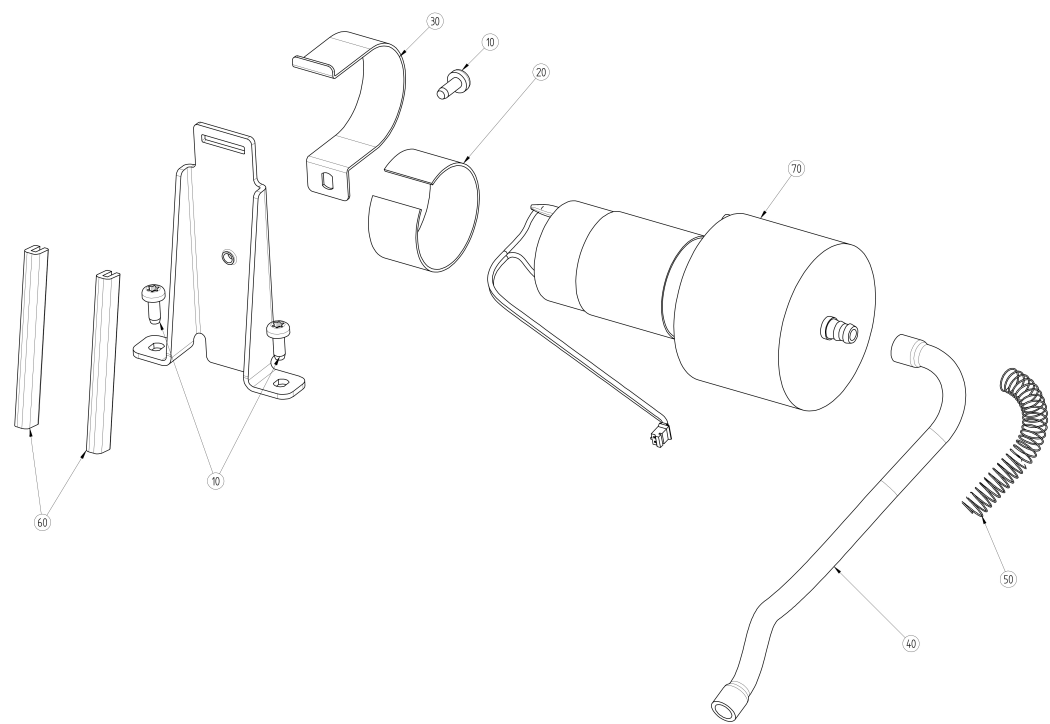
Pos	Item number	Description
280	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
290	0345947000	Lever Cpl
300	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
310	0345895100	Snapping Spring
320	0341567000	Adjusting Wheel Cpl
330	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
340	0337585100	Tension Spring De=6 L0=30,25 d=0,6
350	0312875061	Straight Pin With Pass
360	0078955031	Synthetic Washer
370	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
380	0010475200	Plate
390	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

L 850

Air Threader

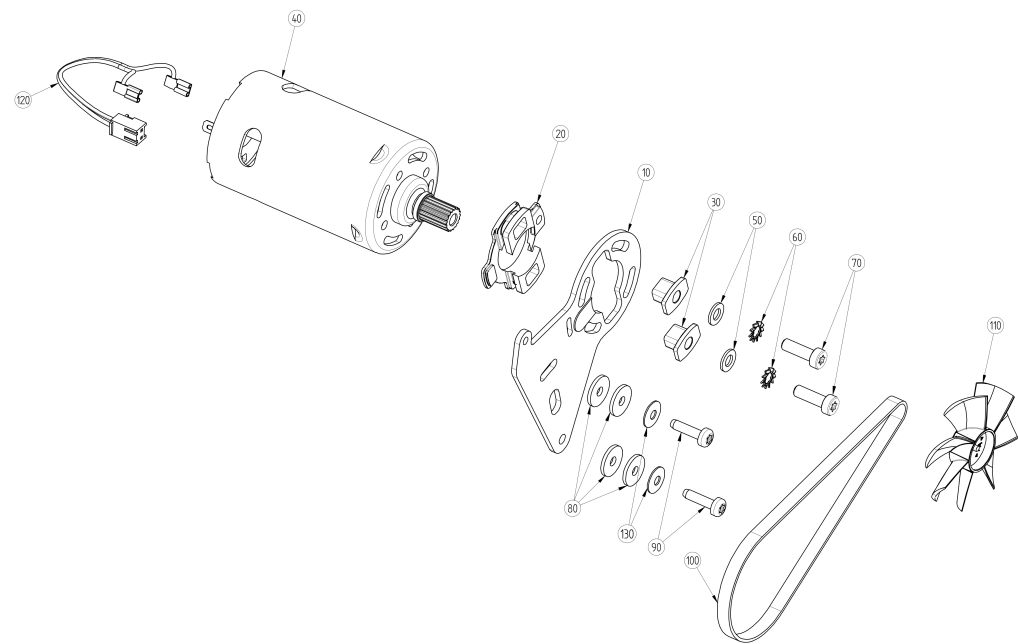
Pos	Item number	Description
10	0352087000	Base Sheet Preasm
30	23502353++	Circlips For Shafts d1 7 DIN6799 - BN809 Art-No.1284681
40	0342407001	Slider Cpl with 2 sleeves
50	0342485100	Guiding Rod
60	0348985000	Compression Spring
70	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
80	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
90	0349365100	Crank
100	23100203++	Flat Washer d5.2-10x0.5
130	0230537030	Cable Cpl PHR-2; Micro Switch
140	0032465023	Socket Button Head Screws M2x 10 ISO 7380-1 - BN6404 Art-No. 1477188
150	0342517001	Nozzles Housing Cpl
160	0350355000	Coloured Ring blue
170	0350355001	Coloured Ring red
180	0348995000	Compression Spring
190	1036495000	Heat Shrink Tube
200	0342715100	Pipe Upper Looper
210	0342705100	Pipe Lower Looper
220	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
230	0349355000	Rotary Knob





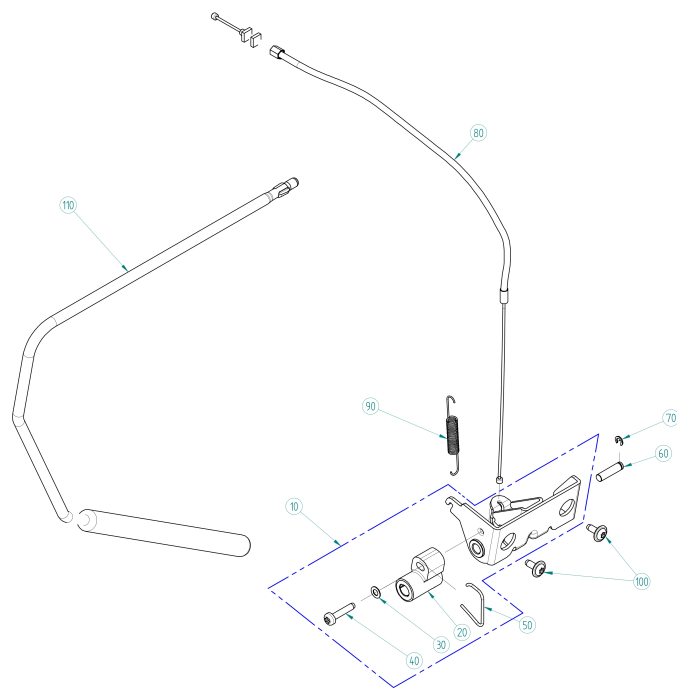
Pos	Item number	Description
10	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
20	0348535000	Rubber Insert
30	0342795000	Clamp
40	0351635000	Hose
50	0351645000	Pressure Spring
60	1032185001	Edge Guard
70	0351667000	Air Supply

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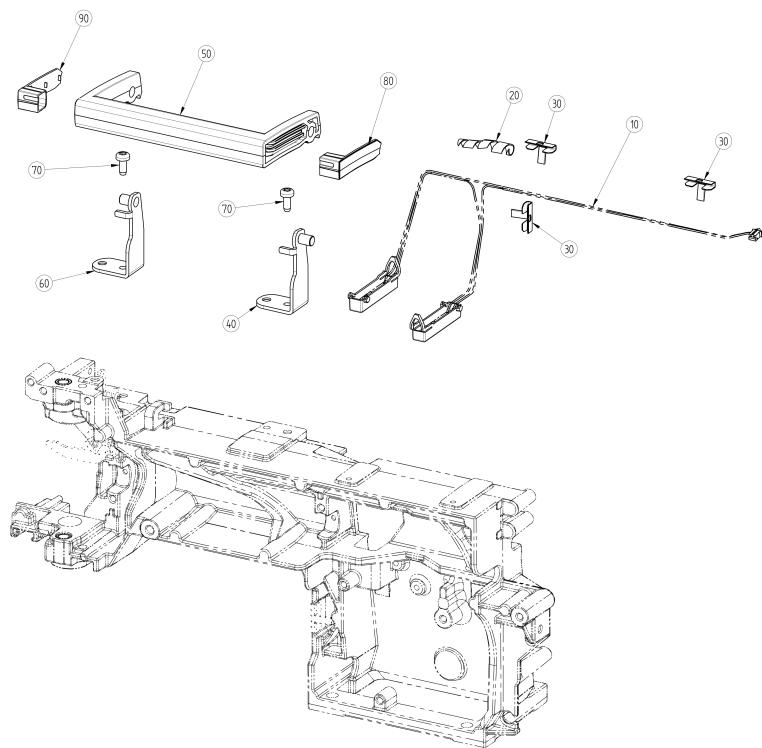
Main Drive

Pos	Item number	Description
10	0341995200	Motor Support
20	0316495100	bedding
30	0316485000	Socket
40	0312047200	Motor with belt wheel cpl
50	22956843	flat washer
60	23350753	curved spring washes 5.1/9x0.5
70	0077525055	Head Cap Screw Torx
80	22954313	washer
90	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
100	0079035009	belt
110	0319595100	Fan Impeller
120	0038537005	Motor Cable cpl
130	0303195008	Disc Spring 12/4,2/0,6 BN806



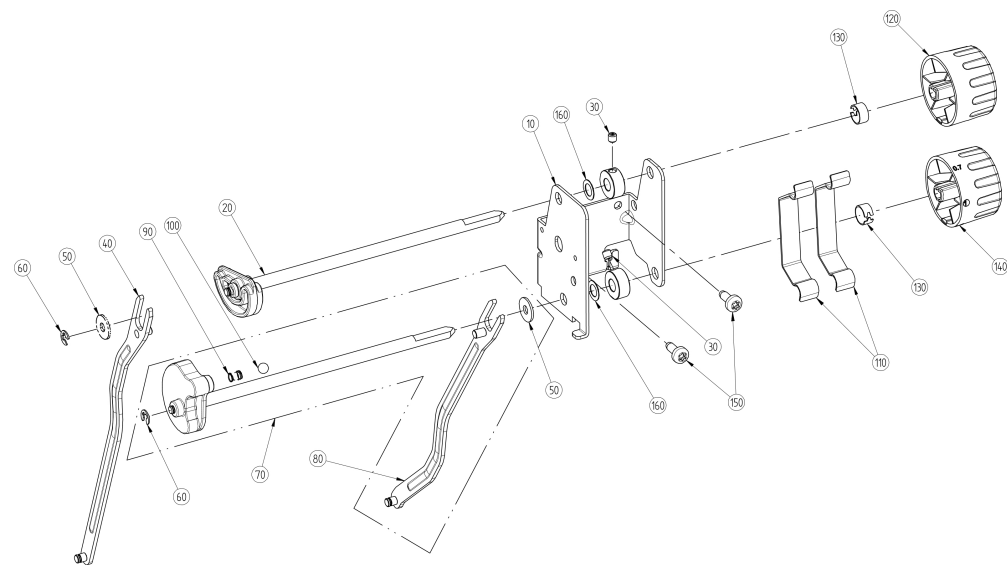
Pos	Item number	Description
10	1039787100	FHS Bearing Sheet Cpl
20	1039745100	Driver Machined
30	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
40	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
50	1040395000	Spring Wire
60	0312875002	Straight Pin With Pass
70	0316785002	Crescent Ring 5 BN 831
80	0342027000	Bowden Cable Cpl
90	0353545000	Spring
100	0078885043	Button Head Screw Torx Dt M4x10
110	0016357704	KNEE LIFTER LEVER CPL. SPECIAL 80

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Stand

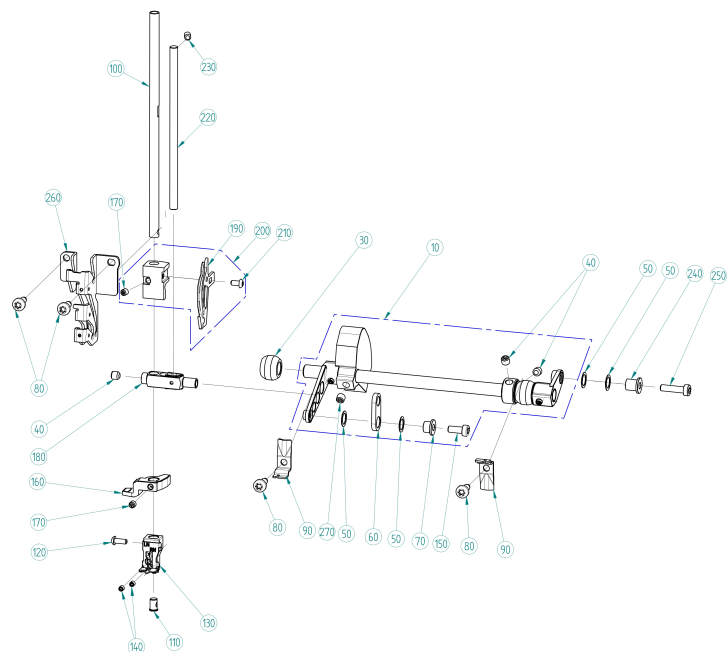
Pos	Item number	Description
10	0359777000	sewing light cpl
20	0369295000	Spiral tube mounted
30	0323417000	Clip Cpl
40	0346397000	handle holder cpl
50	0346405000	handle
50	0346407100	handle cpl.
60	0346397001	handle holder cpl
70	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
80	0369915000	cap left
90	0369925000	cap right



Manual Transport Adjustment

Pos	Item number	Description
10	0340675001	bearing plate
20	0365407000	cam cpl
30	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
40	0340617201	link cpl
50	0078955013	Synthetic Washer
60	23504153	Circlips for shafts
60	1075625004	Circlip 3,2x7,3x0,6 Black Oxide Finish
70	0363417000	cam cpl
80	0369287301	link cpl
90	0363465000	spring
100	0011695000	steel ball G40
110	0340695000	Brake spring
120	0340657000	Knob
130	0016415002	clamping ring
140	0340657001	Knob
150	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
160	0078955031	Synthetic Washer

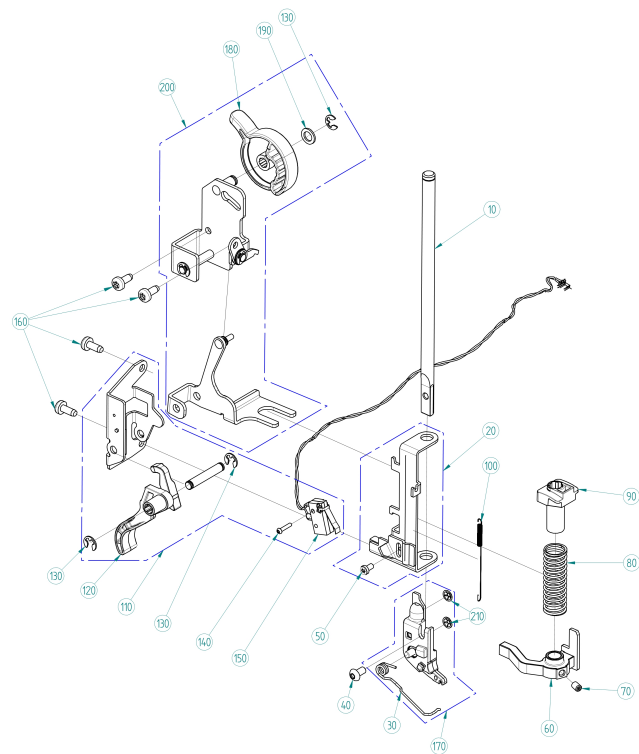
L 850



Needle Drive

Pos	Item number	Description
10	1019937000	Shaft Preasm
30	0078235000	Bearing
40	0078685092	Hexalobular Socket Set Screws
50	0078955041	Synthetic Washer
60	1002205100	Rod
70	0358595100	Collar Bushing
80	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
90	0078715300	Fixation Piece
100	0341805000	Needle Bar
110	0348455000	Bolt
120	0032465032	Socket Button Head Screws M3x 8 ISO 7380-1 - BN6404 Art-No. 1983385
130	0348647100	Needle Holder Cpl
140	1047295000	Set Screw Hex Socket And Cone Point M3x4
150	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
160	0351727000	Interlock Cpl.
170	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
180	0341777000	Needle Bar Connection Cpl
190	1045127000	Take-up Lever Adapter
200	1045077000	Thread Take-up Lever Ol Cpl
210	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
220	0348825000	Guiding Rod
230	0078685043	Hexalobular Socket Set Screws
240	0363065100	Collar Bushing
250	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017
260	1045055100	Thread Guide Sheet
270	0078685072	Hexalobular Socket Set Screws M5x0,5x5

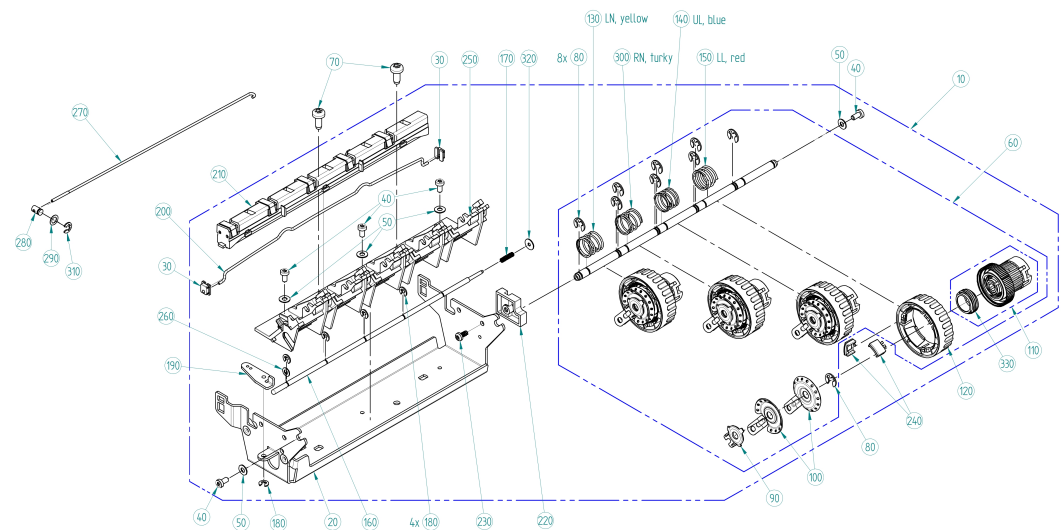
L 850



Presser Foot Bar

Pos	Item number	Description
10	0341965000	Presser-Foot-Bar
10	0341965100	Presser Foot Bar
20	0341877000	Engaging Lever Cpl
30	0342575400	Leg Spring
40	0032465100	Socket Button Head Screws M4x 8 ISO 7380-1 - BN6404 Art-No. 1983555
50	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
60	0341897000	Swivel Lever Cpl
70	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
80	0357215100	Pressure Spring
90	1012705100	Guide
100	1059045000	Zugfeder
110	0341937100	Lifter Lever Support Cpl
120	0341905100	Presser Foot Lifter
130	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
140	0032465023	Socket Button Head Screws M2x 10 ISO 7380-1 - BN6404 Art-No. 1477188
150	0230537129	Cable Cpl
160	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
170	0342547200	Shaft Cpl
180	0341925000	Rotary Knob
190	23001213++	Flat Washer d6.2xD10xs1
200	0357187000	Presser Foot Adjustment Pre.
210	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811

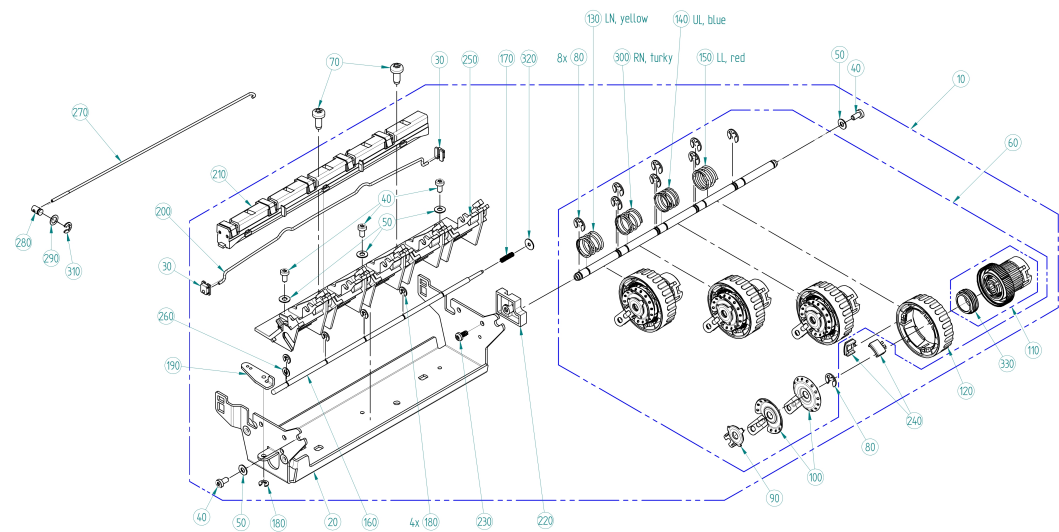
L 850



Thread Tension

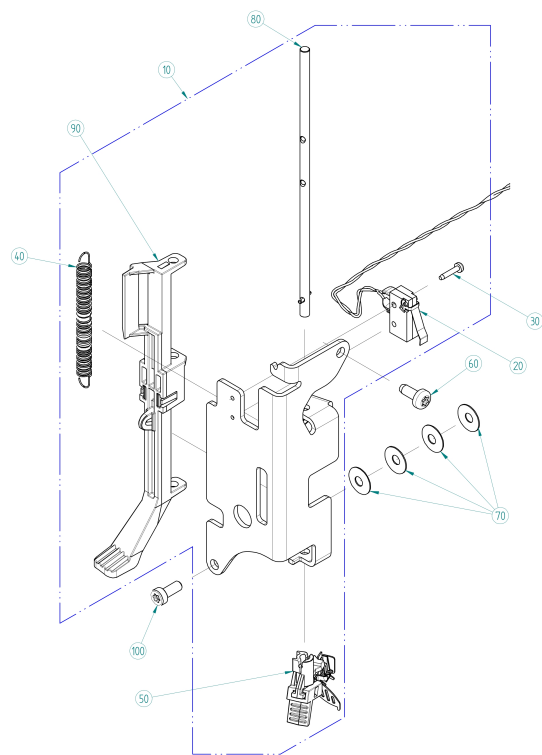
Pos	Item number	Description
10	1038557000	Thread Tension Pre-assembled
20	0345385000	Base Sheet
30	0365625000	Bracket
40	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
50	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
60	1038537000	Thread Tension Axle Pre-assembled
70	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
80	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
90	0345405000	Stop Sheet
100	0345415000	Thread Tension Plate
110	1005647000	Fine Tuning Wheel Cpl.
120	1038275000	Dial Ring
130	1039905000	Compression Spring
140	0361375000	Compression Spring
150	1008015000	Compression Spring
160	0345565000	Axle
170	0345615000	Spring
180	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
190	0345597000	Rotating Lifting Lever Cpl
200	0361695000	Wire Spring
210	0352567000	Pre Thread Tension
220	1037005000	Spacer
230	0329895010	Delta Pt Pan Head Screw With Torx 3x 6
240	0368665000	Blocking Plate
250	0363665200	Support
260	22951413++	Washer d3.2 x D6 x s0.5
270	0345605000	Connecting Bar
280	0345625000	Bolt
290	0078955012	Synthetic Washer 4,3 x 7 x 0,3

L 850



Thread Tension

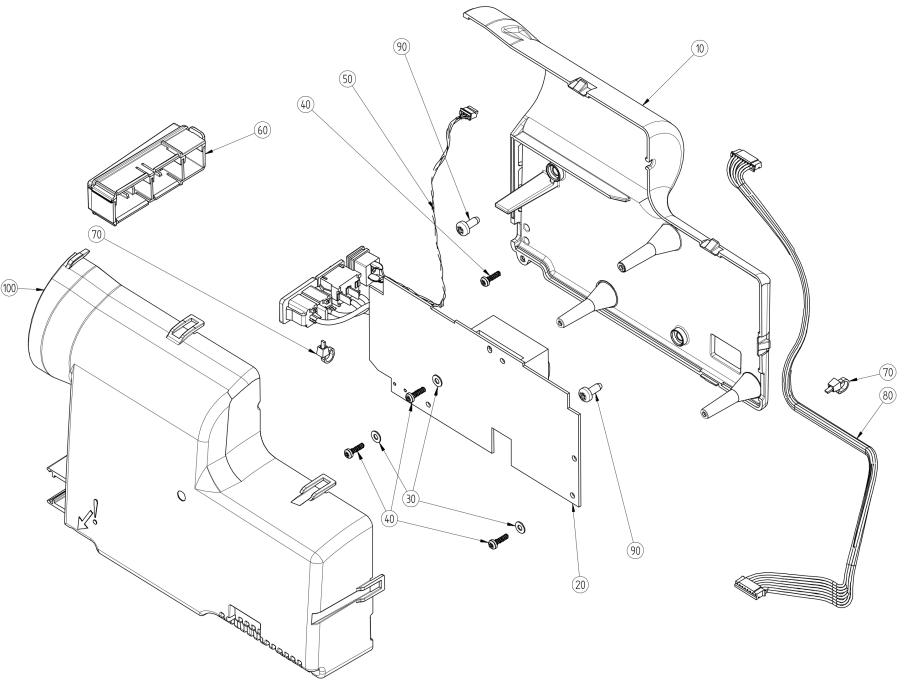
Pos	Item number	Description
300	1008065000	Compression Spring
310	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
320	22950213++	Washer d2.2xD7.5xs0.5
330	0363645100	Spindle



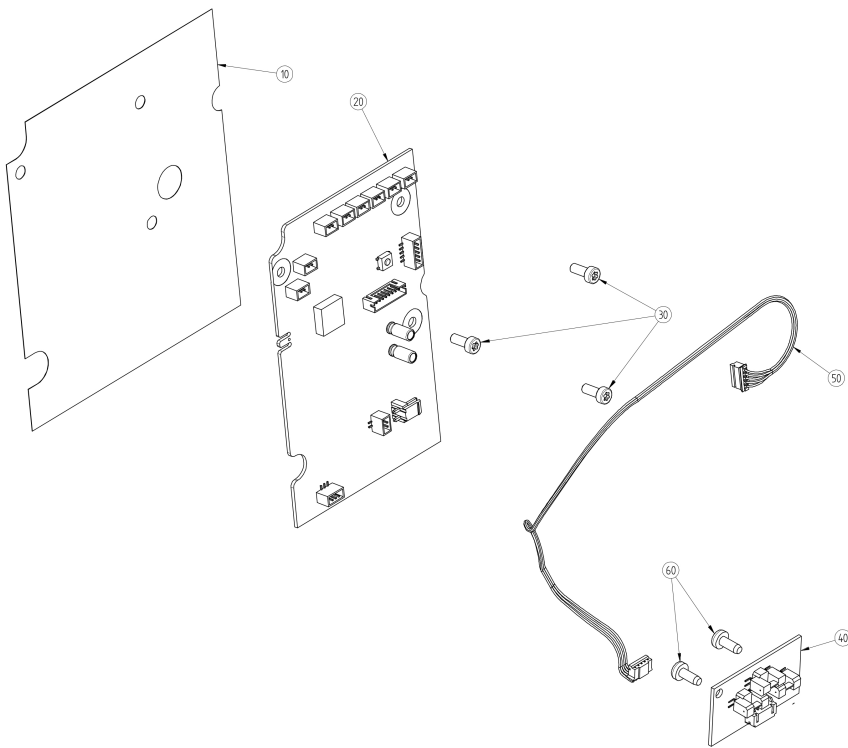
Needle Threader

Pos	Item number	Description
10	0356827000	Needle Threader Cpl
20	0230537034	Cable Cpl
30	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
40	0315465100	Spring
50	0352157000	Threader Head Pre Assembled
60	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
70	0303195002	Disc Spring
80	0350867000	Thread Shaft Cpl
90	0350887000	Actuating Lever Cpl
100	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991

Power Supply

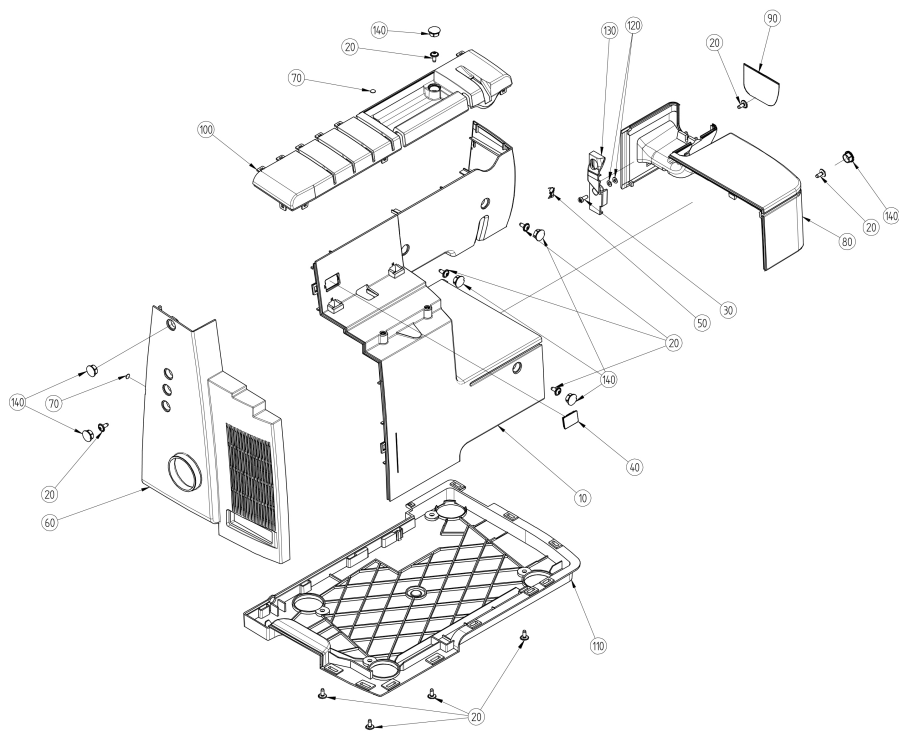


Pos	Item number	Description
10	0350535000	print housing
20	0337787501	PCBA power supply
30	23100003	Kunststoffscheibe 3.2/7x0.5
40	0329895012	Delta Pt Pan Head Screw With Torx 3x10
50	0230537126	Cable cpl
60	0352805000	connector strip
70	1023095000	cable tie PLT.7M-C
80	0230447008	Connection Cable cpl
90	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
100	0350545000	print cover



Pos	Item number	Description
10	0353115000	foil
20	0343467300	PCBA Base
30	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
40	0343487000	PCBA synchronization
50	0230447009	Connection Cable Cpl
60	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

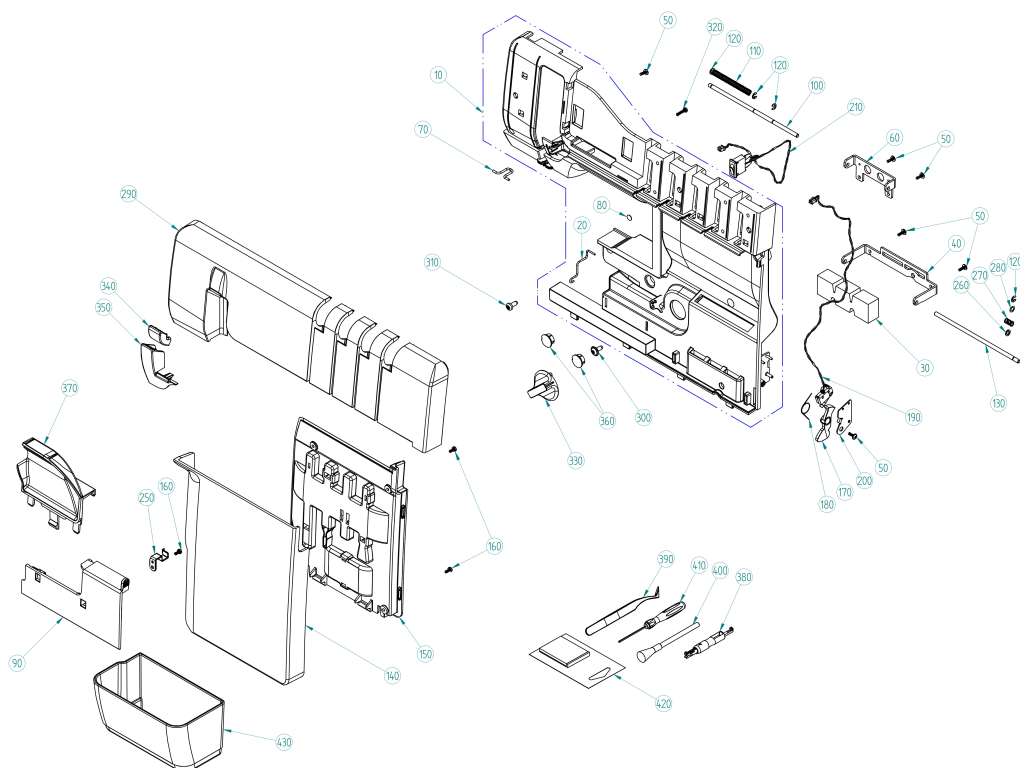
L 850



Cover

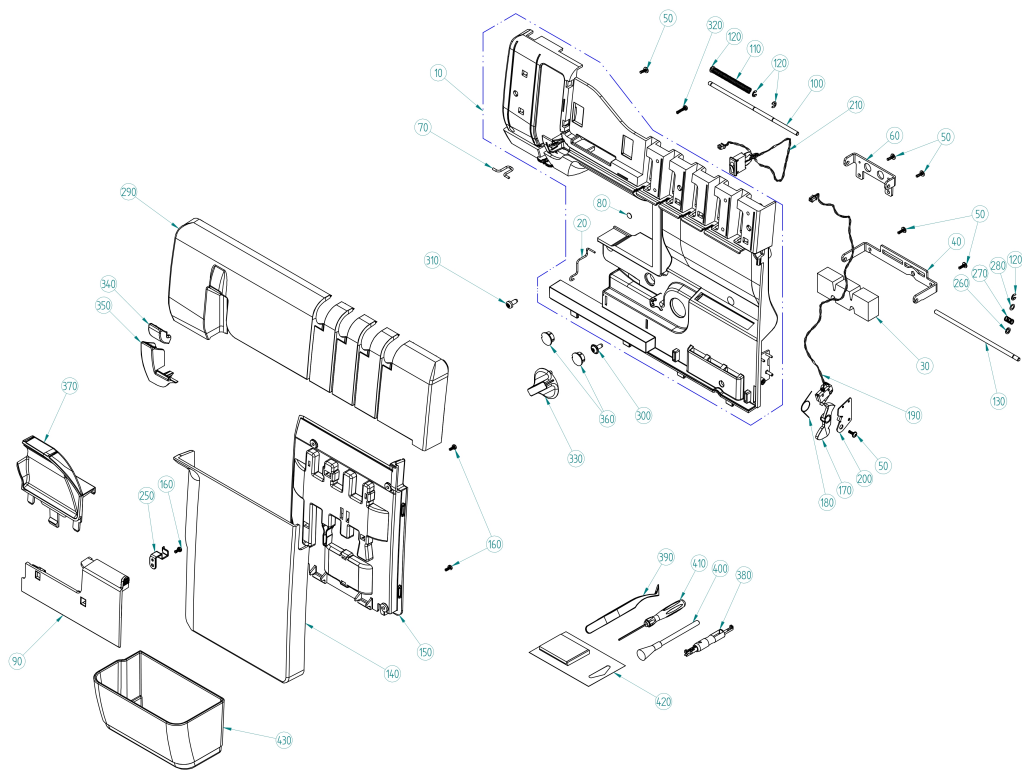
Pos	Item number	Description
10	0346447000	Rear Cover Cpl
20	0078885043	Button Head Screw Torx Dt M4x10
30	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
40	0350505000	Cap
50	0330417000	Thread Cutter Cpl.
60	0346427000	handwheel cover cpl
70	0300725000	Bumpons
80	0346435000	Freearm Cover
90	0352045000	Face Plate
100	0346455301	Top cover
110	0346415000	Base Plate
120	1047815000	Flat Washer Iso7089
130	0346565000	Knife Side Cover
140	0350525000	Cap

L 850



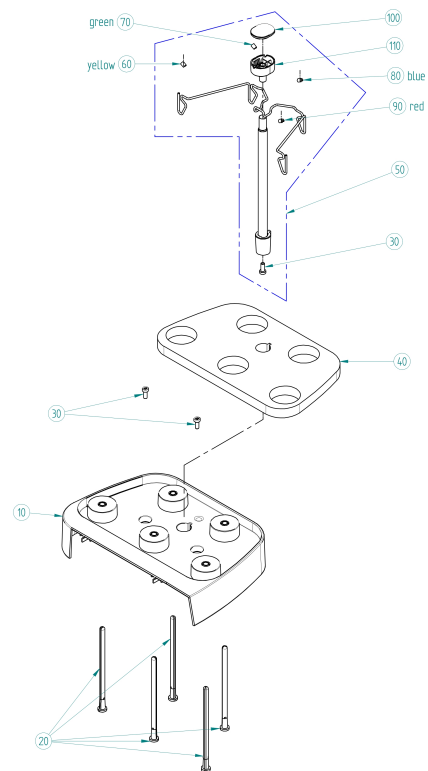
Front Cover

Pos	Item number	Description
10	0346467000	Front Cover Cpl.
20	0351205000	Thread Guide Wire
30	0353255000	Foam
40	0351215000	Support Sheet Front Cover
50	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
60	0351225000	Support Sheet Looper Cover
70	0353195000	Thread Guide Wire
80	0300725000	Bumpons
90	0346527000	Looper Cover Cpl.
100	0351685000	Axle Looper Cover
110	0353245000	Spring
120	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
130	0351695000	Axle Threader Cover
140	0346515000	Threading Cover
150	0350555000	Accessories Inlay
160	0329895010	Delta Pt Pan Head Screw With Torx 3x 6
170	0353225000	Switch Lever
180	0353235000	Leg Spring
190	0230537033	Cable Cpl
200	0352595100	Holder Plate
210	0230537028	Cable Cpl
250	1029895100	Latch
260	22954513++	Washer 4.3/7x0.8 black finished
270	0348995000	Compression Spring
280	0078955012	Synthetic Washer 4,3 x 7 x 0,3
290	1045145000	Face Plate L850
300	0078885043	Button Head Screw Torx Dt M4x10
310	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
320	0329895013	Delta Pt Pan Head Screw With Torx 3x12
330	0349355000	Rotary Knob
340	1045155100	Bezel Left Needle Silver
350	1045175200	Bezel Right Needle Silver



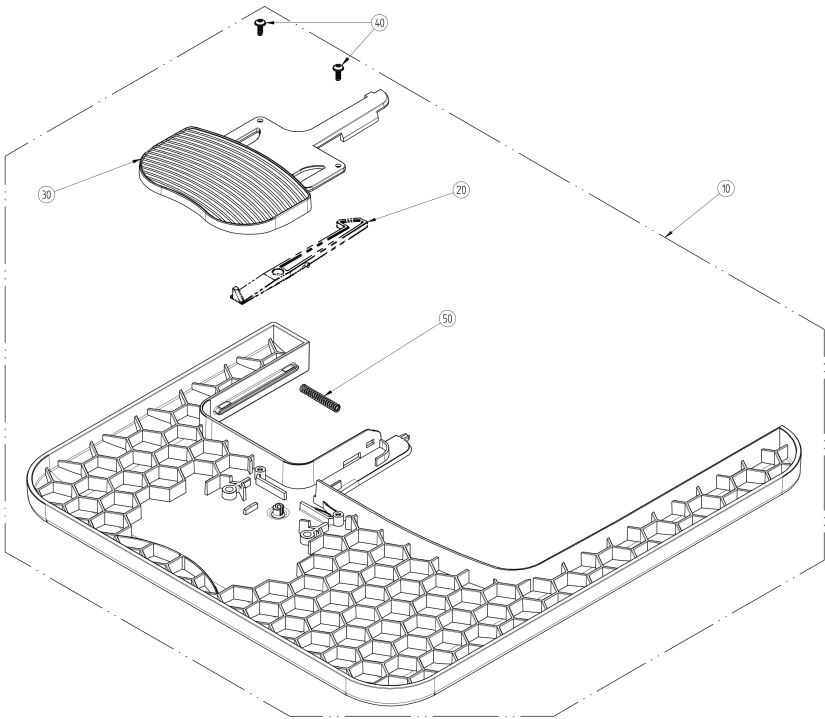
Front Cover

Pos	Item number	Description
360	0350525000	Cap
370	0346535000	Knife Cover
380	5020700369	NEEDLE THREADER/HOLDER
390	0315645200	Tweezers
400	33002203++	Brush
410	0359875000	Hex Screw Driver 1.5mm
420	1031057000	Needle Set
430	0346575000	waste collector



Spool Holder

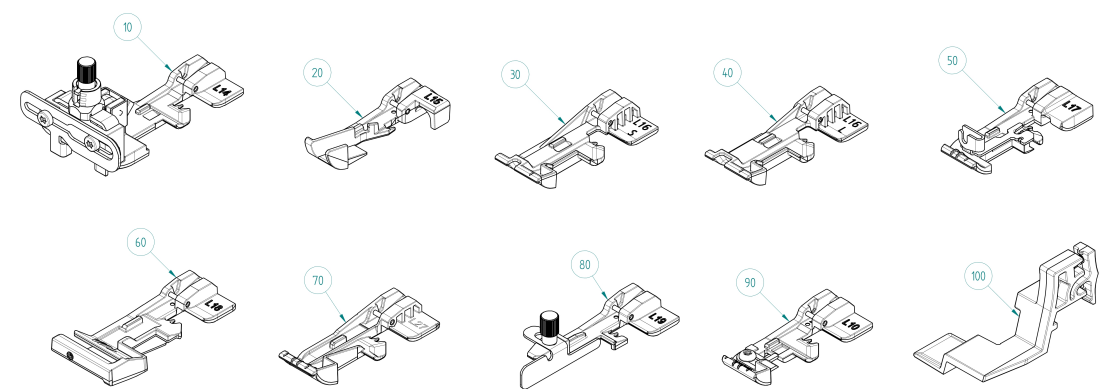
Pos	Item number	Description
10	0346555000	Spool Holder
20	0319245000	Spool Supporter Pin
30	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
40	0352705000	Foam
50	0346287001	Spool Stand Cpl
60	0360195000	Clip
70	0360195001	Clip
80	0360195002	Clip
90	0360195003	Clip
100	0343285000	Cover
110	0343275000	Thread Guide Holder



Extension Table

Pos	Item number	Description
10	0346597000	extension table cpl
20	0352825000	locking lever
30	0352815000	control lever
40	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
50	1030535000	Compression Spring

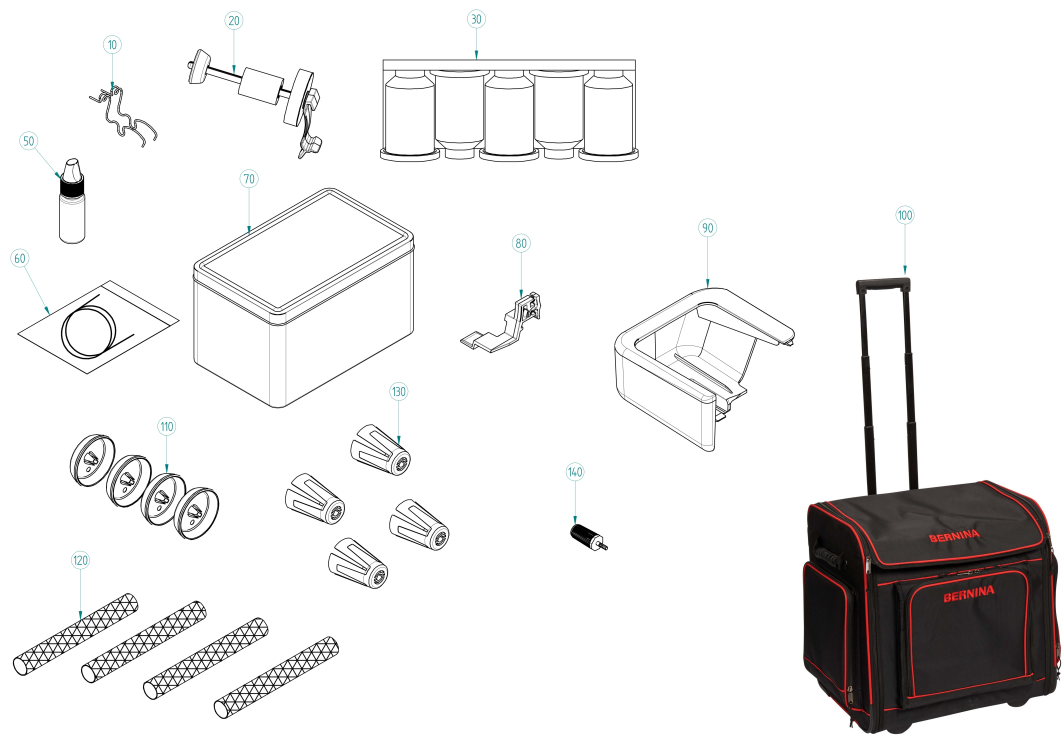
L 850



Accessories

Pos	Item number	Description
10	1034147000	##L 14 Elasticator foot packed
20	1034197000	##L 15 Beading and sequin foot packed
30	1034227000	##L 16 S Piping foot packed small 3mm
40	1034237000	##L 16 L Piping foot packed large 5mm
50	1034257000	##L 17 Cording foot packed
60	1034277000	##L 18 Gathering foot packed
70	1040427000	##L 27 Clear standard presser foot overlock packed
80	1037857000	##L 19 Blindstitch foot packed
90	1036117000	##L 10 Standard presser foot overlock packed
100	1034157000	Right seam guide packed

L 850



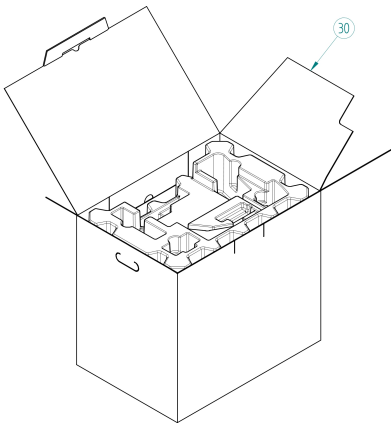
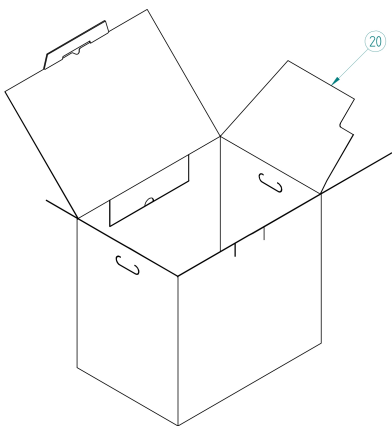
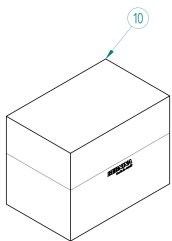
Accessories

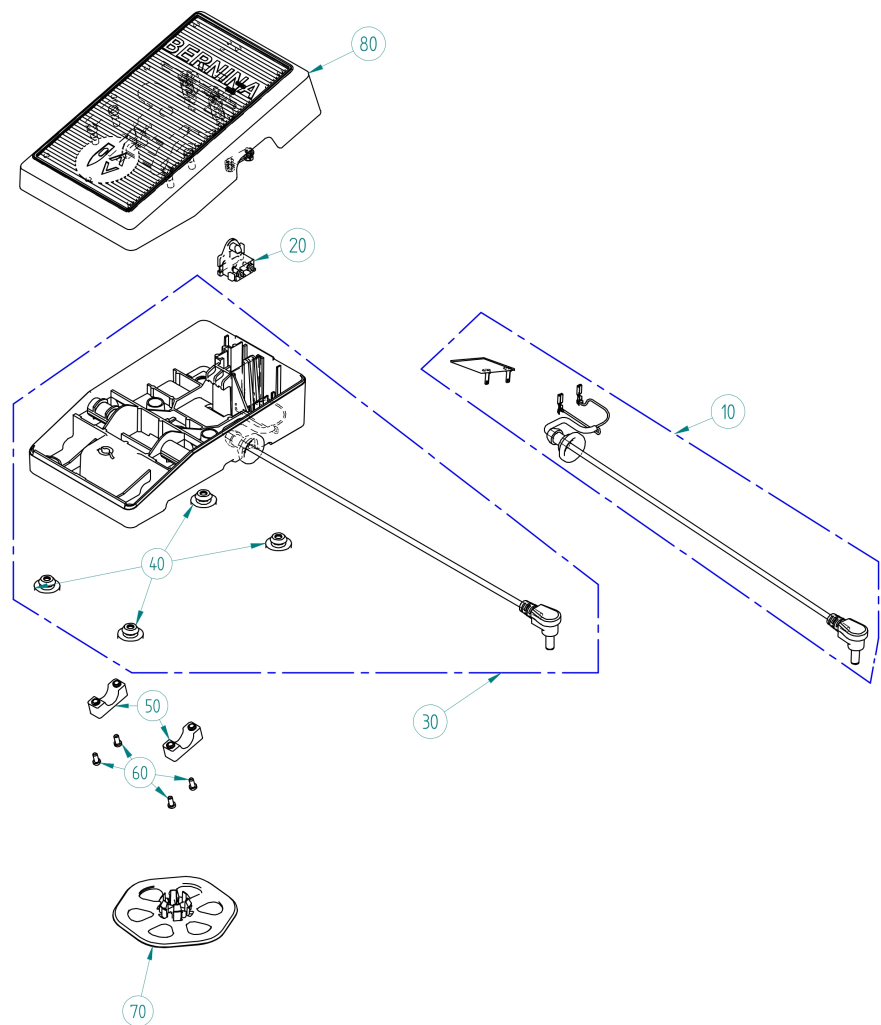
Pos	Item number	Description
10	1037897000	##L25 Decorative-thread guide packed
20	1037907000	##L26 Decorative-thread spool pin packed
30	1033777000	Threading Kit Overlocker / Serger
50	0335677102	Serger-Oil Constant OY 100 K (10ml) packed
60	1040677000	Threading wire packed
70	1042907000	Accessories box L 8 standard packed L 8 standard
80	0361675100	Seam Guide Right
90	1045477000	Free arm cover packed Overlocker
100	1036707000	Overlocker Trolley packed
110	0079305201	Disc-D43
110	0333287100	Large spool disc D43 packed
120	0089175100	Net
130	0089865000	Vibration Hindrance
140	0304755100	Screwdriver Torx T10

L 850

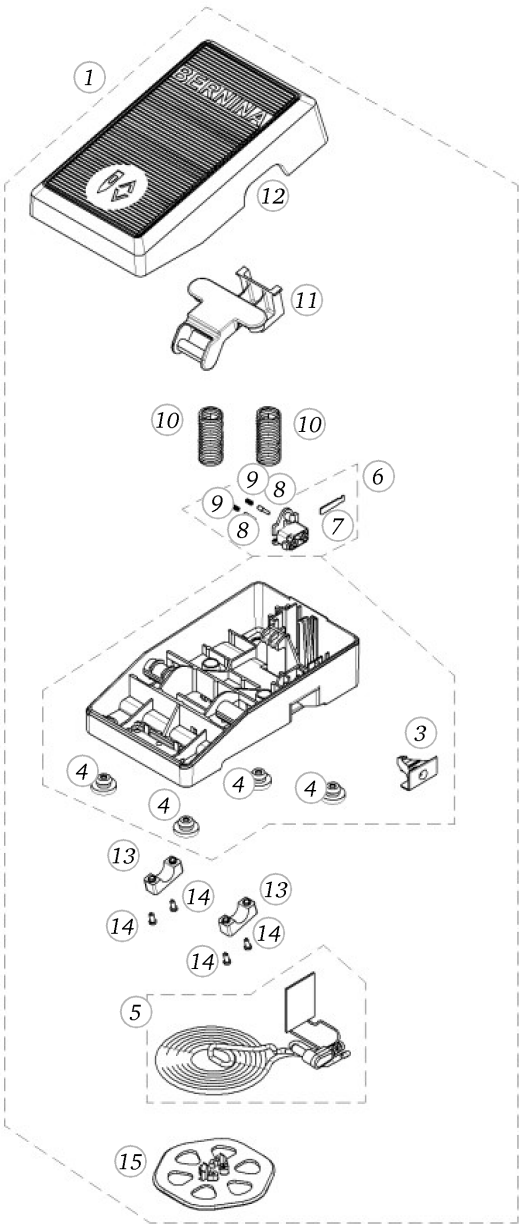
Packaging

Pos	Item number	Description
10	0365945000	Dust cover
20	0368435000	Box
20	0368435100	Box L-Serie
30	1025337000	Packing cpl





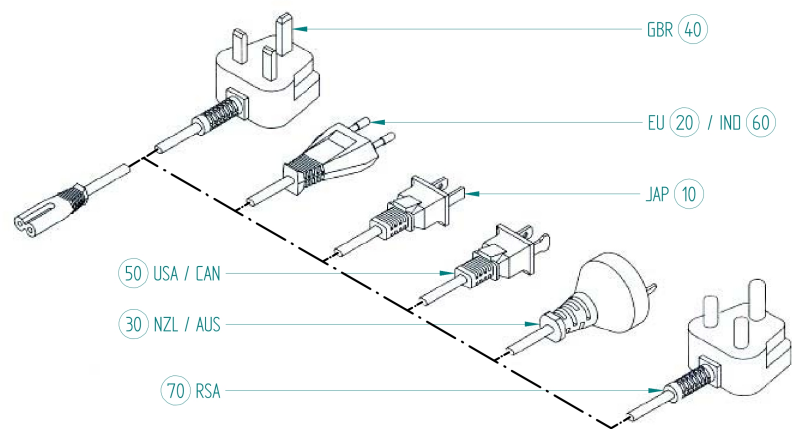
Pos	Item number	Description
10	0082957001	Foot Control Cable Set
20	0026437000	Slidegate Valve Of Cpl.
30	1046647000	Housing Cpl.
40	0026985001	Foot
50	0026515002	Bride
60	2030235023	Zyl.schraube
70	1047835000	Wire Plate
80	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS



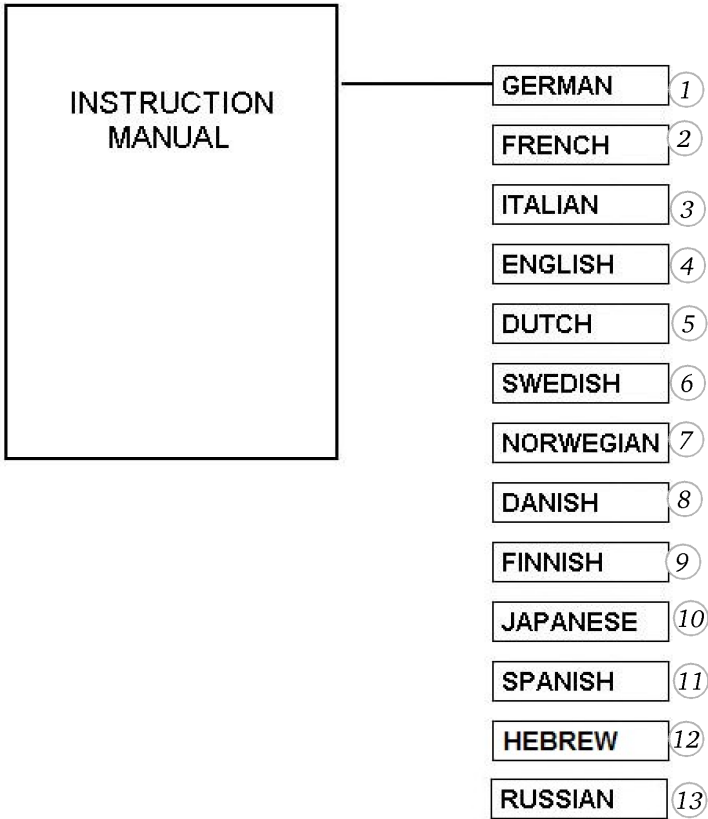
Pos	Item number	Description
4	0079887501	FOOT-CONTROLLER-CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC) Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa



L 850



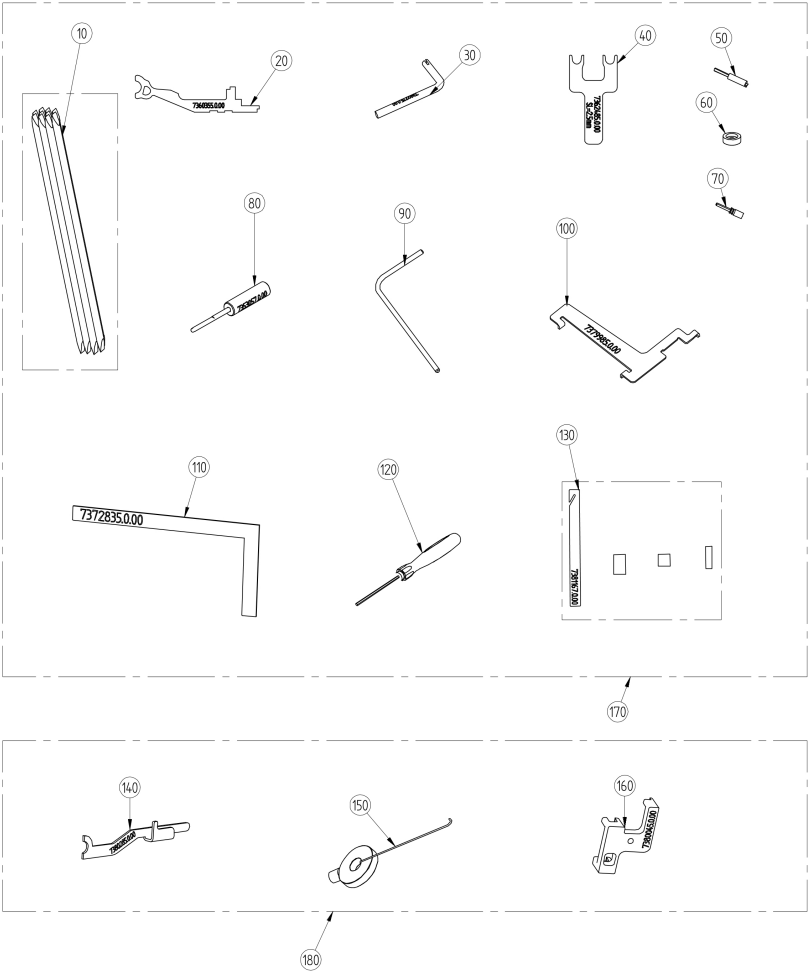
Instruction Manual

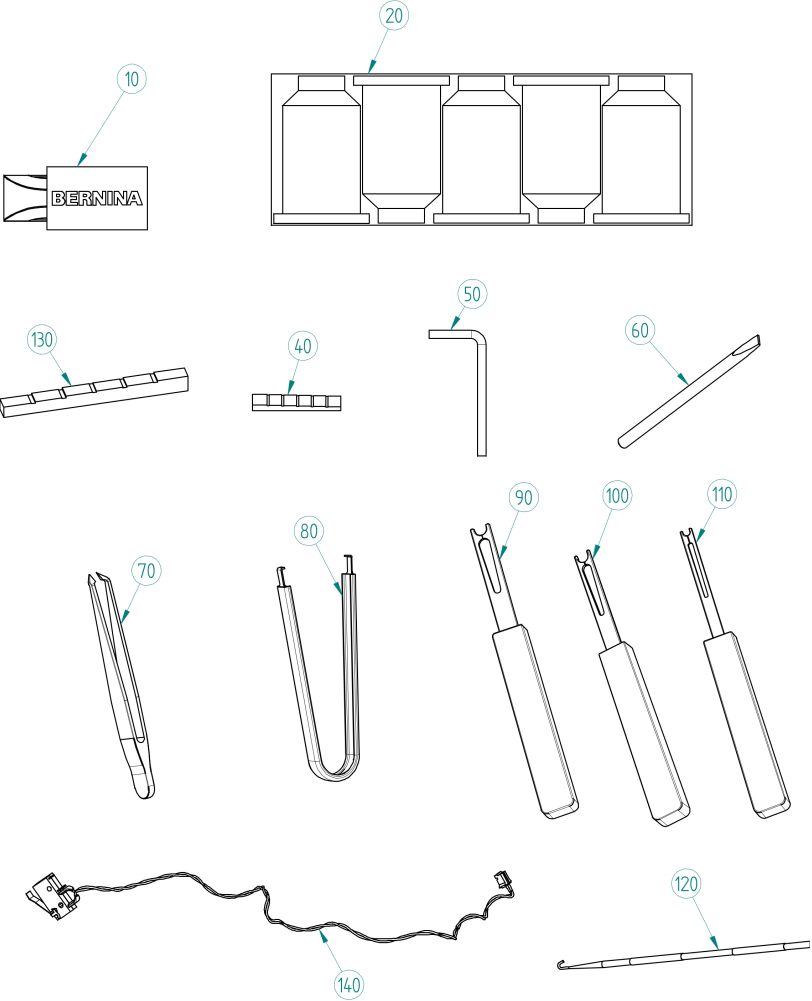
Pos	Item number	Description
1	1026045001	Instruction Manual L 850 DE
2	1026045002	Instruction Manual L 850 FR
3	1026045003	Instruction Manual L 850 IT
4	1026045004	Instruction Manual L 850 EN
5	1026045005	Instruction Manual L 850 NL
6	1026045006	Instruction Manual L 850 SV
7	1026045007	Instruction Manual L 850 NO
8	1026045008	Instruction Manual L 850 DA
9	1026045009	Instruction Manual L 850 FI
13	1026045018	Instruction Manual L 850 RU
15	1026045015	Instruction Manual L 850 HU
28	1026045028	Instruction Manual L 850 PT

L 850

Service Tools

Pos	Item number	Description
10	7381267000	Bamboosticks 10 pieces
20	7360355000	Adjusting Gauge
30	7380275000	Needle Protection Gauge
40	7362485000	Adjusting Gauge
50	7356715000	Gauge
60	7360345000	Bush
70	7363845000	Adjusting Gauge 19.5 mm
80	7353057000	Pinning Tool for Thread Take-up Lever
90	7360315000	Pinning Tool
100	7379985000	mtc Setting Gauge
110	7372835000	Control Gauge
120	0359875000	Hex Screw Driver 1.5mm
130	7381167000	Weight Set Thread Tension
140	7380285000	Setting Gauge Chain Looper Height
150	7380907000	Weight Set 30 gr.
160	7380045000	CS-lever Setting
170	7381307000	Tool-Set Basic
180	7381347000	Tool-Set additional Chain Looper

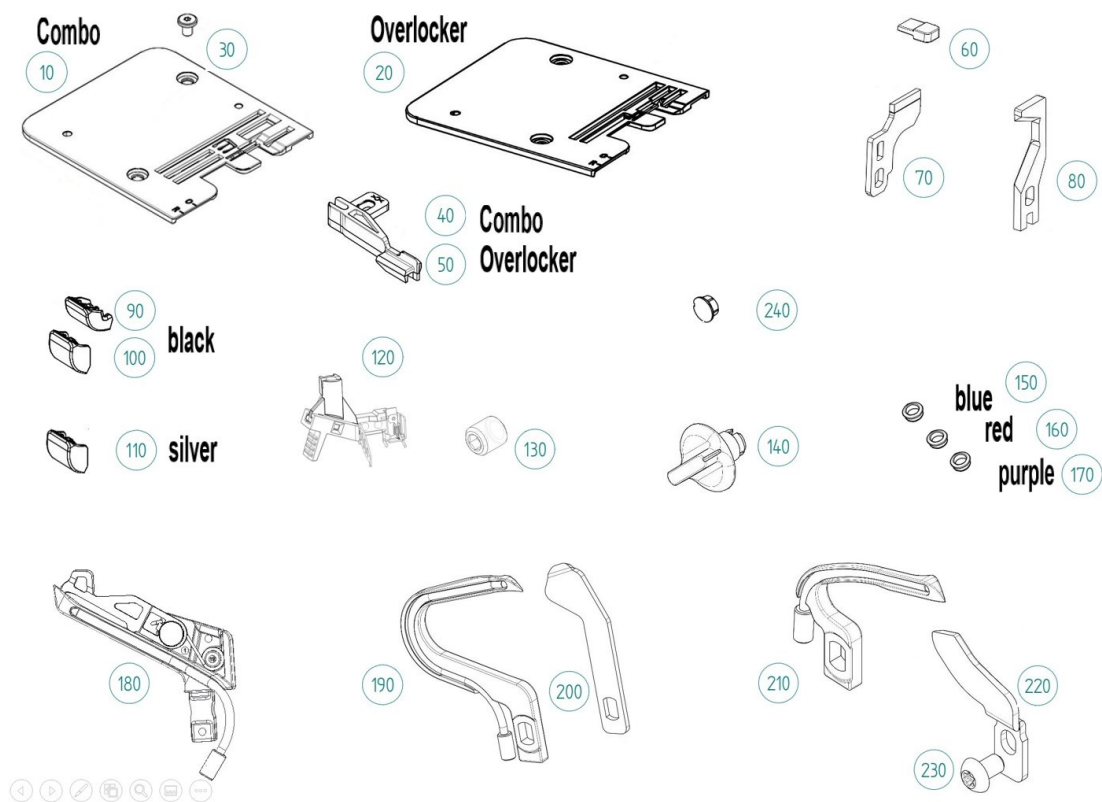




Service Tools

Pos	Item number	Description
10	1048377000	Needle Set Elx705 Cf Packed
20	1033777000	Threading Kit Overlocker / Serger
40	7304755200	Distance Gauge
50	0027335000	Pin-tool
60	0319355000	Plug Tamping Tool
70	0315645101	Tweezers
80	0329485000	Extractor Eeprom
90	0339585002	Benzing-tool
100	0339585001	Benzing-tool
110	0339585000	Benzing-tool
120	398112030+	Spring-hook
130	398031133+	Adjusting Tool Sewing Foot
140	0230537033	Cable Cpl

L 850



L 8 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
10	1048147100	Stitch Plate Cpl
20	0346617100	stitch-plate-OL-cpl
20	0346617200	Stitch Plate OL cpl
30	0329445000	Screw
40	1053115000	Needle Protection L890 Finished
50	1049715200	Needle Protection L850
60	1009815100	Cap
70	0341477100	Lower Knife Cpl.
80	0341515000	Upper Knife
90	1045165100	Bezel Cover Needle Black
100	1045155101	Bezel Left Needle Black
110	1045155100	Bezel Left Needle Silver
120	0352157000	Threader Head Pre Assembled
130	1047295000	Set Screw Hex Socket And Cone Point M3x4
140	0340847000	Rotary Knob Preasm
150	0350355001	Coloured Ring red
160	0350355000	Coloured Ring blue
170	0350355002	coloured ring purple
180	0343407000	upper looper preasm
190	0339967000	lower looper cpl
200	0340015000	needle protection lower looper
210	0340015000	needle protection lower looper
220	0339787100	Chain Looper Cpl
230	0339825200	Needle Protection Chain Looper
240	0350525000	Cap